Viking 1

KIT NO. MRK. IX FLIGHT SYSTEMS, INC. 1313 CANNON ST. BOX 145 LOUISVILLE, COLD. 80027

THEVIKING 1 IS AN ADVANCED DESIGN MODEL ROCKET. A NEW AND SUPERIOR TYPE OF AERO-DYNAMIC STABILITY IS USED WHICH PERMITS MAXIMUM DRAG. THIS LOWER DRAG RESULTS IN GREATER ALTITUDES THAN HAS BEEN POSSIBLE FROM FLAT FIN CONVENTIONAL DESIGNS. BE A WINNER WITH A VIKING 1.

FUN WITH FSI-

finished model

RECOMMENDED ESLENGINES

with (

A4-4 D4-6 B3-4 D6-6 C4-4 E5-6 D18-6

> · · EASY TO FOLLOW ASSEMBLY DIRECTIONS

.. ALL PARTS COMPLETE (NO CUTTING OR FORMING)

SI.

- · · PARACHUTE RECOVERY
- · · AMAZING SINGLE ENGINE PERFORMANCE
- .. HIGH ALTITUDE FLIGHTS
- . FINE DISPLAY MODEL
- . EXPLORE THE SKY WITH THE VIKINGS

NATIONAL ASSOCIATION OF ROCKETRY APPROVED ENGINES

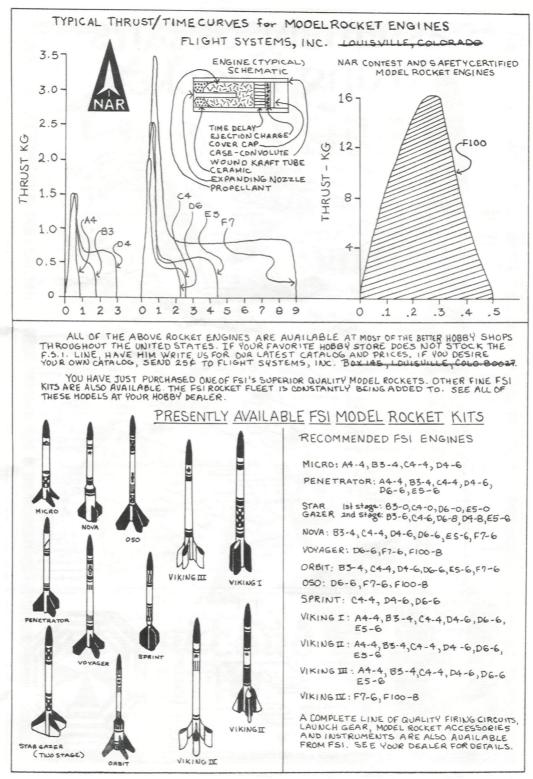
set a record with f.s.

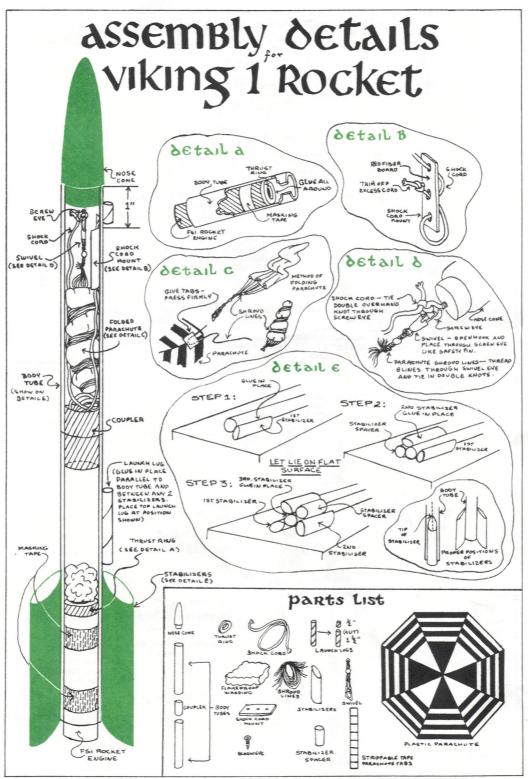
assembly instructions

FOLLOW THIS ORDER:

- BODY TUBE THE BODY TUBE IS MADE UP OF 2 EQUAL LENGTHS JOINED BY A COUPLER. TAKE EITHER BODY TUBE AND SPREAD A 34" LONG LAYER OF ELMER'S GLUE ON INSIDE OF BODY TUBE, NOW GUICKLY INSERT 1/2 OF COUPLER. TAKE THE OTHER BODY TUBE AND SPREAD A LAYER OF GLUE INSIDE EITHER END. QUICKLY PRESS ONTO COUPLER UNTIL BODY TUBES ARE TOUCHING. NEXT (QUICKLY) LAY GLUED BODY TUBE ON FLAT SUFFACE AND ROLL JOINED TUBES WITH PALM OF YOUR HAND. THIS WILL INSURE THAT BODY TUBES ARE STRAIGHT AND PARALLEL, LET LIE ON FLAT SUFFACE UNTIL GLUE DRIES.
- THRUST RING PLACE A HEAVY BAND OF ELMER'S GLUE ABOUT 2" INSIDE OF JOINED BODY TUBE ON EITHER END. INSERT THRUST RING BY USING A F.S.I. A, B, C, OR D ROCKET ENGINE. PUSH THRUST RING FORWARD UNTIL A, B, C, OR D ENGINE PROJECTS /4 " OUTSIDE BODY TUBE, FOR F.S.I."E" ENGINE POSH FORWARD UNTIL 3/B" OF ENGINE PROJECTS OUTSIDE BODY TUBE. THE THRUST RING FORCES THE GLUE FORWARD AND PROVIDES FOR A STRONG BOND OF THRUST RING FORCES THE GLUE FORWARD AND PROVIDES FOR A STRONG BOND OF THRUST RING TO BODY TUBE. NOW EXTRACT ENGINE AND LET GLUE DRY. WIPE OFF WITH DAMP CLOTH ANY GLUE ADHERING TO INSIDE OR OUTSIDE OF ENGINE. DO NOT USE NOZZLE END OF ENGINE.
- SHOCK CORD SPREAD A HEAVY LAYER OF ELMER'S GLUE ALL OVER THE SIDE OPPOSITE THE SHOCK CORD KNOT AFTER TAKING UP SLACK IN CORD. CURVE SHOCK CORD MOUNT AND INSERT INTO NOSE CONE END OF BODY TUBE AND FIRMLY PRESS IN PLACE, USING FINGER, UNTIL GLUE HOLDS FIRMLY. ASSEMBLY DETAIL SHEET SHOWS PROPER POSITION IN BODY TUBE. LET IT DRY.
- STABILIZERS READ DETAIL "E" CAREFULLY BEFORE PROCEEDING. SPREAD A THIN LAYER OF ELMER'S GUE ALONG FULL LENGTH OF 1ST STABILIZER, STARTING WITH TIPEND. NOW PRESS FIRMLY AGAINST JOINED BODY TUBE. HOLD UNTIL GLUE SETS. REPEAT ABOUE FOR 2ND STABILIZER USING STABILIZER SPACER AS SHOWN ON DETAIL "E" STEP2. WHEN GLUE SETS ON IST AND 2ND STABILIZERS, TURN ROCKET OVER TO POSITION SHOWN ON STEP 3 AND GLUE ON 3RD STABILIZER (STEP3), USING STABILIZER SPACER: HOLD UNTIL GLUE SETS. YOUR STABILIZER ASSEMBLY IS NOW COMPLETED.
- S FLAMEPROOF WADDING BE SURE THAT FLAMEPROOF WADDING IS USED EACH TIME ROCKET IS FIRED. PUSH WADDING ALL THE WAY DOWN TO THRUST RING AND PACK IN FIRMLY WITH A 5/8 " DOWEL OR SIMILAR TOOL. USE ENOUGH WADDING TO MAKE APPROXIMATELY A 5/8 " LONG PLUG. SEE ASSEMBLY DETAIL SHEET.
- PARACHUTE THE PARACHUTE IS MARKED IN INCHES. CUT WITH SCISSORS ALONG THE INCH LINES THAT GIVE YOU THE SIZE PARACHUTE YOU DESIRE (FOR UNKING 1 ROCKET - 14"). LAY PARACHUTE ON FLAT SUFFACE AND ATTACH SHROUD LINES TO PARACHUTE USING STRIPPABLE TABS (SEE DETAILC), CAUTION: LET NO PORTION OF TAB PROJECT BEYOND PARACHUTE AS GLUE ON TAB WILL STICK PARACHUTE TOGETHER AND INTER-FERE WITH ITS OPENING, TRY NOT TO TOUCH THE GLUE SIDE OF TABS WITH FINGERS. <u>PRESS TABS</u> DOWN FIRMLY.
- SHOCK CORD & PARACHUTE COIL SHOCK CORD AROUND YOUR FINGER AND STUFF INTO BODY TUBE. NEXT FOLD PARACHUTE AS SHOWN ON ASSEMBLY DRAWING, GATHER THE PARACHUTE TO ETHER LIGHTLY, THEN WRAP SHROUD LINES GENTLY AROUND FOLDED PARACHUTE AS SHOWN ON DETAIL C. DIAMETER OF FOLDED PARACHUTE SHOULD BE SLIGHTLY SMALLER THAN INSIDE DIAMETER OF BODY TUBE. ALL DETAILS ARE SHOWN ON ASSEMBLY DETAIL SHEET. BE SURE NOSE CONE IS A GENTLE FIT INTO GODY TUBE. LIGHT SANDING MAY BE NEEDED.
- ROCKET ENGINE WRAP A SMALL AMOUNT OF 1/2" WIDE MASKING TAPE AROUND THE ROCKET ENGINE AT THE POSITION SHOWN ON DETAIL SHEET. USE ENOUGH TAPE TO SECRE A SNUG FIT INTO THE BODY TUBE AS TO REQUIRE A FIRM PUSH ON ENGINE TO PLACE IN CONTACT WITH THRUST RING. IF ENGINE DOES NOT FIT SNUGLY, IT WILL BE ESECTED INSTEAD OF PARACHUTE AND YOUR ROCKET WILL FREE FALL. INCLUDED WITH ALL FS. I. MODEL ROCKET ENGINES ARE DETAILS FOR LAUNCHING AND FIRING. ASK YOUR DEALER FOR THESE INSTRUCTIONS.

model rocket firing St launching equipment 1/4" TO FLY YOUR FSI MODEL ROCKET PROPERLY YOU WILL NEED TO PROVIDE YOURSELF WITH A 12 VOLT FIRING CIRCUIT AND A SIMPLE ROCKET LAUNCH PAD. YOU CAN WELDING ROD EASILY BUILD YOUR OWN OR PURCHASE FROM YOUR DEALER FSI SUPERIOR QUALITY 30" LONG LAUNCHERS AND ELECTRIC IGNITION PANEL, DETAILS FOR BUILDING YOUR OWN LAUNCHER AND ELECTRIC IGNITION CIRCUIT ARE AS FOLLOWS. - DOOR BELL TYPE SWITCH V LAT METAL 101 DEFLECTOR 50 -0-HIERO CLIPS LONNELT 6 5 --55 LIAILS ROCKET IGNITOR 12V -12'-2 2" XG" XG" LONG -#18 COPPER WIRE 12 UDIT BATTERY SIMPLE ELECTRIC FIRING CIRCUIT (AUTO OR 120 DRY CELL) SIMPLE LAUNCH PAD





Flight Systems Viking 1: Kit MRK-9

Parts List

ltem	QTY	Description	Size	Comments
1	2	Body Tube HRT-808 (?)	9" L	JT-50C coupler stock would be a close diameter match. Long lengths are available from BMS.
2	1	Coupler SC-8	1-1/2" L	
3	1	Nose Cone NC-100	2-3/4" L	Turned from pine. Blunt Ogive, shape similar to BNC-50K (Alpha). 3/4" shoulder.
4	1	Launch Lug	1/8"x1-1/2"L	
5	3	Fin Tubes	3" L	Cut from HRT-8 tubing. Ends are cut on a 30 degree angle. A utility for creating mitred tube ends can be found at http://www.42nd-dimension.com/Rocketry/templates.html. Don't forget to edit the angle and tube diameter parameters (with Notepad) before opening with Ghost View.
6	1	Thrust Ring TR-1	3/16" T	For 0.903" ID body tube.
7	1	Parachute P-12	16" to 10"	Select-A-Chute; 1 mil plastic.
8	1	Shroud Line Kit PC-12		8 shroud lines (20" L), 8 adhesive tape strip, swivel
9	1	Shock Cord SC-1	24" L	1/16" braided round elastic.
10	1	Shock Cord Mount SA-6	1-1/4" x 2-1/8"	Paper
11	1	Eye Screw ES-1		
12	1	Wadding FW-1		
13	1	Chrome Label CL-4		FSI Self Adhesive logo.
14	1	Stabilizer Spacer	2" L	Cut from HRT-8 tubing.